

Model	ARDF for F40	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts catalog correction			

Please correct your parts catalog as follows:

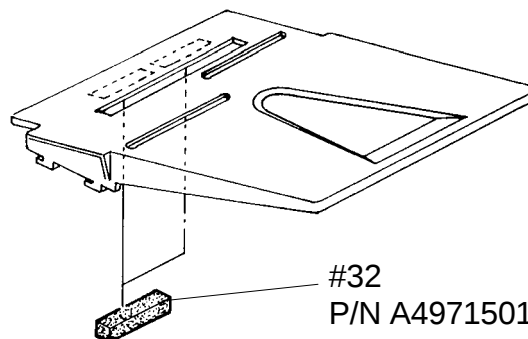
1. Correction - page 19

	P/N	Description	Q'ty	Index No.
Incorrect	A4975207	I/F Harness	1	*
Correct	A4975205	I/F Harness - 220/240V	1	*
	A4975208	I/F Harness - 115V	1	*

2. Addition - page 3

P/N	Description	Q'ty	Index No.
A4971501	Original Stopper - Exit	2	*32

* New Index



DETAILS OF MODIFICATION

3. Correction - page 7

(1) Deletion

P/N	Description	Q'ty	Index No.
A4971006	Pick-up Roller Shaft	1	14
A4971007	Collar - 6 x 12 x 8	1	34
A4971009	Gear - 23Z	1	35
AB040009	Magnetic Spring Clutch	1	36

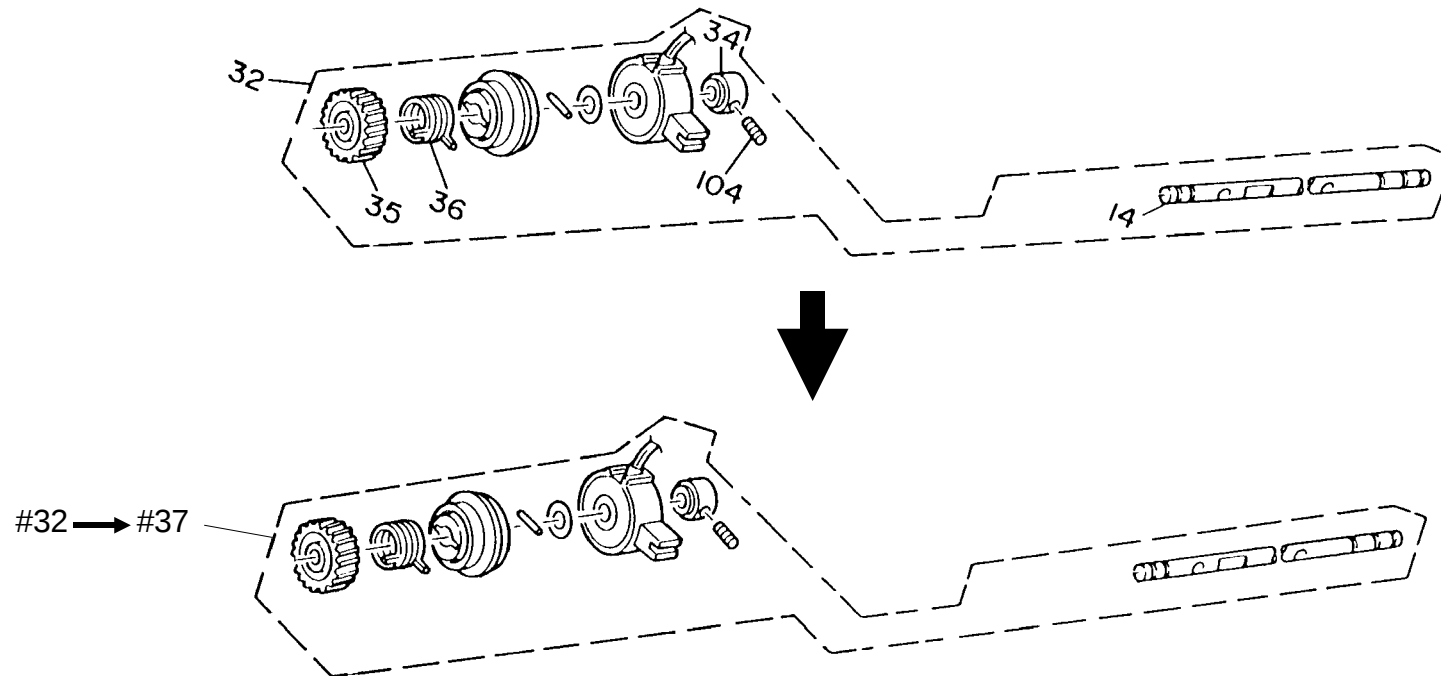
(2) Correction

	P/N	Description	Q'ty	Index No.
Incorrect	A4971035	Original Feed Roller	1	32
Correct	A4971035	Original Feed Roler	1	32
	A4971005	Magnetic Spring Clutch Ass'y	1	37

T. Ito, Manager
Copier Technical Support

DETAILS OF MODIFICATION

Page 6



4. Correction - Page 13

	P/N	Description	Q'ty	Index No.
Incorrect	A4975205	I/F Harness	1	24
Correct	A4975205	I/F Harness - 220/240V	1	24
	A4975208	I/F Harness - 115V	1	24

M. Konno, Manager
Reprographic Q. A. Section

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
P.B. D908	115/60	115/60	A497 - 11	
SAVIN ARDF for 9520	115/60	115/60	A497 - 15	
NASHUA RF4050	115/60	115/60	A497 - 16	
RICOH DF56	115/60	115/60	A497 - 17	
NASHUA RF4050	220,240/50	220,240/50	A497 - 25	
INFOTEC ARDF V	220,240/50	220,240/50	A497 - 26	
RICOH DF56	220,240/50	220,240/50	A497 - 27	

Model	ARDF for F40	Volt/Hz	Date of Modification	Serial Number
Modified Article	Decal Sheet - Multi (Infotec and NASHUA)			
Reason for Modification	New decal			

This multilingual decal sheet has been registered as a service part.

P/N	Description	Index No.	Page
A4971512	Decal Sheet - Multi - NASHUA	8	23
A4971513	Decal Sheet - Multi - Infotec	8	23

anglais

1 Sollevare l'alimentatore di documenti e spingere verso il basso la leva di sblocco.

2 Se l'originale è nella unità di alimentazione, premere la leva di sblocco.

3 Dopo che la guida di guida è stata sollevata, premere la leva di sblocco e rimuovere l'originale.

4 Se l'originale si trova nella unità di alimentazione, abbassare la leva di sblocco e premere la leva di sblocco.

Après extraction, lever la plaque guide.

Placer les originaux face imprimée sur le dessus après avoir corrigé la courbure.

Recorda de los originales, multi-metidos.

1 Levantar el alimentador de documentos hasta el tope y extraer el original.

2 Si el original está en la unidad de alimentación, bajar la palanca de liberación.

3 After the guide is raised, press the release lever and remove the original.

4 Si el papel se halla en la unidad de alimentación, bajar la palanca de liberación y extraer el original.

Coloque los originales boca arriba, una vez corregida la posición.

Deutsch

Originalstaubeseitigung

1 Das Originalgut bis zum Ausstieg anheben, und das Original entnehmen.

2 Falls sich das Original in der Einlegeeinheit befindet, den Freigabehaken nach unten drücken.

3 Führungsschiene vorsichtig abheben (s. Abbildung) und das gesamte Papier entfernen.

4 Falls sich das Original in der Ausstusseinheit befindet, den rechten Freigabehaken auf Freigabe der Führungsschiene herunterdrücken. Original entfernen.

Nach der Staubseugung der Führungsschiene wieder stellen.

Nach dem Glätten der Originale, diese mit der Schriftseite nach oben anlegen.

Recorda de los originales, multi-metidos.

1 Sollevare l'alimentatore di originali fino alla posizione di blocco e rimuovere l'originale.

2 Se l'originale si trova nell'unità di alimentazione, premere la leva di sblocco.

3 Après que la piste de guide a été soulevée, appuyer sur la levée de déblocage et retirer l'original.

4 Se l'originale se trouve dans l'unité de alimentation, abaisser la manette pour libérer la piste de guide et retirer l'original.

Dopo la rimozione, chiudere la pista di guida.

Posizionare gli originali a faccia in su dopo aver corretto l'incurvatura.

español

Recorda de los originales, multi-metidos.

1 Levantar el alimentador de documentos hasta el tope y extraer el original.

2 Si el original está en la unidad de alimentación, bajar la palanca de liberación.

3 After the guide is raised, press the release lever and remove the original.

4 Si el papel se halla en la unidad de alimentación, bajar la palanca de liberación y extraer el original.

Coloque los originales boca arriba, una vez corregida la posición.

italiano

1 Sollevare l'alimentatore di originali fino alla posizione di blocco e rimuovere l'originale.

2 Se l'originale si trova nell'unità di alimentazione, premere la leva di sblocco.

3 Après que la piste de guide a été soulevée, appuyer sur la levée de déblocage et retirer l'original.

4 Se l'originale se trouve dans l'unité de alimentation, abaisser la manette pour libérer la piste de guide et retirer l'original.

Dopo la rimozione, chiudere la pista di guida.

Posizionare gli originali a faccia in su dopo aver corretto l'incurvatura.

T. Ito, Manager
Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
P.B. D908	115/60	115/60	A497 - 11	
SAVIN ARDF for 9520	115/60	115/60	A497 - 15	
NASHUA RF4050	115/60	115/60	A497 - 16	
RICOH DF56	115/60	115/60	A497 - 17	
NASHUA RF4050	220,240/50	220,240/50	A497 - 25	
INFOTEC ARDF V	220,240/50	220,240/50	A497 - 26	
RICOH DF56	220,240/50	220,240/50	A497 - 27	

Model		ARDF for F40						Volt/Hz	Date of Modification	Serial Number	
Modified Article		Friction Belt									
Reason for Modification		To ensure the original separation									
Draw No.	Old Parts No.		New Parts No.	Description	A.B.C. Rank	Q'ty Used Old → New	Inter-change-ability	Part needed for replacement by new part		Parts Catalog	
								Part No.	Description	Index No.	Page
	A4971191		A4971183	Friction Belt Holder (SAVIN)		1 → 1	X/X			3	3
	A4971192		A4971184	Friction Belt Holder (NASHUA)		1 → 1	X/X			3	3
	A4971193		A4971185	Friction Belt Holder (INFOTEC)		1 → 1	X/X		as a set X/O	3	3
	A4971194		A4971186	Friction Belt Holder (P.B.)		1 → 1	X/X			3	3
	A4971198		A4971182	Friction Belt Holder		1 → 1	X/X			3	3
	A4971206		A4971170	Friction Belt		1 → 1	X/X			6	3
	A4971035		A4971034	Original Feed Roller		1 → 1	X/X			32	7
	A4971025		A4971022	Original Guide		1 → 1	X/X			43	5
			A4971024	Guide Mylar		0 → 1				* 47	5
									* New Index No.		

Rank: A : Replace with new parts immediately. B : Replace with new parts at time of repair. C : Replace with new parts at time of overhaul.

Interchangeability:

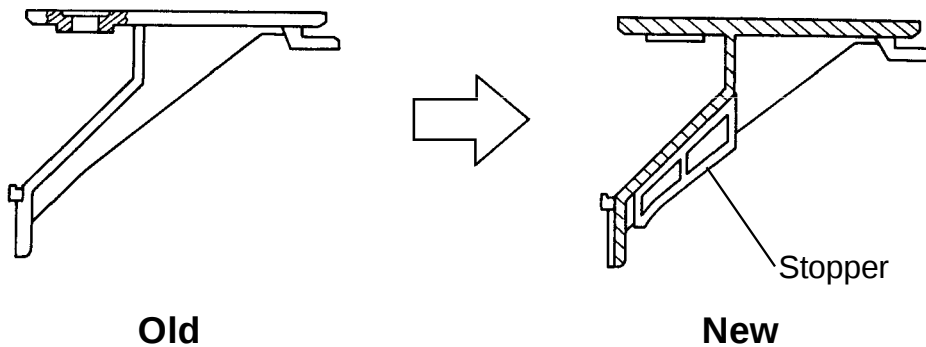
(1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.

(2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

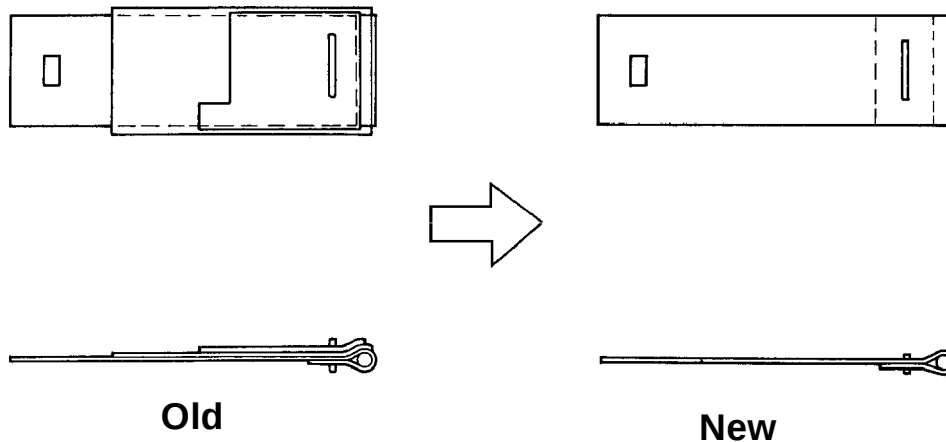
DETAILS OF MODIFICATION

To ensure the original separation, the following parts have been modified.

1. Friction Belt Holder : The stopper has been added so that the friction belt will bend less.

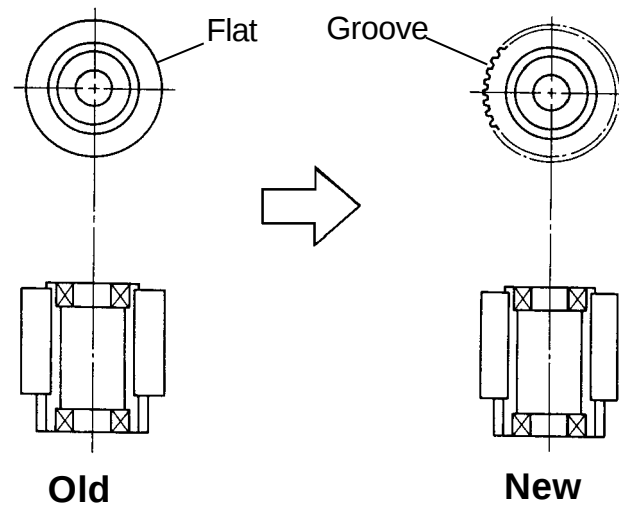


2. Friction Belt : The material has been changed to minimize the amount of toner adhering to the belt.



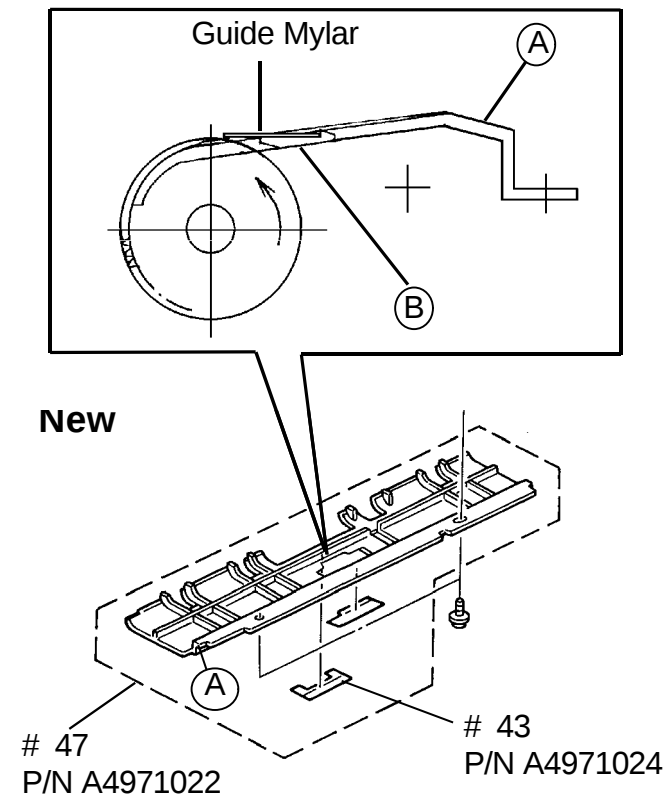
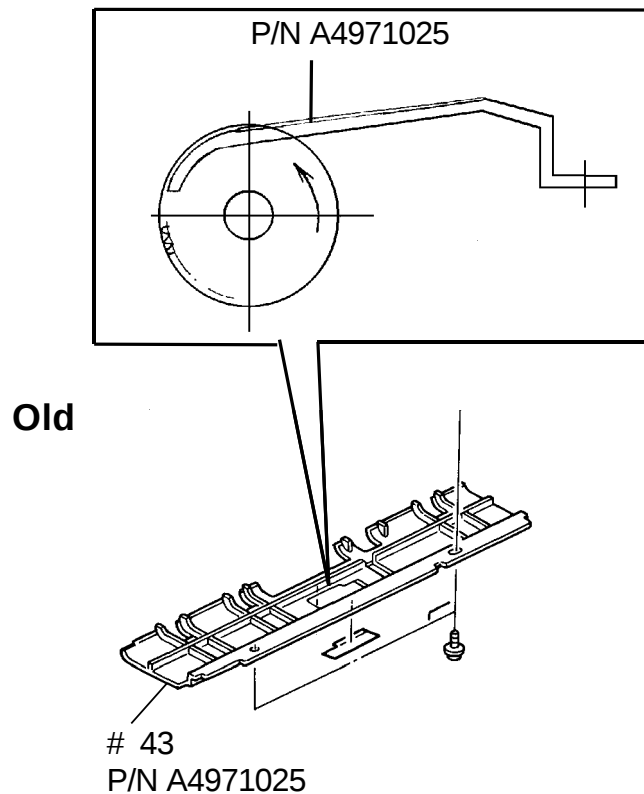
DETAILS OF MODIFICATION

3. Original Feed Roller : To improve feeding of the original, the groove has been added on the original feed roller.



DETAILS OF MODIFICATION

4. Original Guide : The original guide has been modified by adding a mylar (# 43).
P/N (A) 4971025 and A of P/N A4971022 are not interchangeable, because the shape of new original guide has been changed, so that the guide mylar can be stuck horizontally at (B).



MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
P.B. D908	115/60	115/60	A497 - 11	
SAVIN ARDF for 9520	115/60	115/60	A497 - 15	3791020306
NASHUA RF4050	115/60	115/60	A497 - 16	237103XXXX
RICOH DF56	115/60	115/60	A497 - 17	2731020001
NASHUA RF4050	220,240/50	220,240/50	A497 - 25	2361030001
INFOTEC ARDF V	220,240/50	220,240/50	A497 - 26	3A10210001
RICOH DF56	220,240/50	220,240/50	A497 - 27	2731020001

Model	ARDF for F40	Volt/Hz	Date of Modification	Serial Number
Modified Article	Software			
Reason for Modification	To improve the original transportation			

To minimize the F-size (8" x 13") original jam, the software is changed to give the timing sequence more leeway.

Old P/N	New P/N	Description	Q'ty Used Old → New	Interchangeability	Index No.	Page
A4975170	A4975180	ROM - ADF	1 → 1	X/O	4	15

T. Ito, Manager
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MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11	
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15	379106XXXX
NASHUA RF4050	115/60	S. America	A497 - 16	237106XXXX
RICOH DF56	115/60	USA, Canada	A497 - 17	2731050001
NASHUA RF4050	220, 240/50	Europe etc.	A497 - 25	2361050001
INFOTEC ARDF V	220, 240/50	Europe	A497 - 26	3A10510001
RICOH DF56	220, 240/50	Europe etc.	A497 - 27	2731050266

Model	ARDF for F40 (NRG only)	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	At NRG's request			

NRG uses a new color for Nashua brand. The following part's color and its part number have been changed.:

Old Parts No.	New Parts No.	Description	Q'ty Used Old - New	Interchangeability	Index No.	Page
A4971184	A4971180	Friction Belt Holder - NSA	1 - 1	x/x	2	3
A4971303	A4971305	DF Cover - NSA	1 - 1	X/x	2	23
A4971325	A4971328	Original Table - LT - NSA	1 - 1	X/x	2	16
A4971326	A4971329	Original Table - A4 - NSA	1 - 1	x/x	2	16
A4971334	A4971336	Grip Cover - NSA	1 - 1	X/x	2	10
A4971369	A4971365	Front Side Guide - NSA	1 - 1	X/x	2	14
A4971379	A4971374	Rear Side Guide - NSA	1 - 1	X/x	2	11
A4971393	A4971395	Main Board Cover - NSA	1 - 1	X/x	2	8
A4971507	A4971509	Decal - Misfeed Removal - NSA	1 - 1	x/x	2	9
A4971512	A4971514	Decal Sheet - Multi - NSA	1 - 1	X/x	23	8
A4971536	A4971539	Decal Original Size - LT - NSA	1 - 1	X/x	2	2
A4971537	A4971547	Decal Original Size - A4 - NSA	1 - 1	X/x	2	2
A4971542	A4971546	Decal Original Limit - NSA	1 - 1	X/x	2	13

**T. Ito, Manager
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	V/Hz	DESTINATION	CODE	SERIAL NUMBER
MODEL NAME				
P.B. D908	115/60	115/60	A497 - 11	
SAVIN ARDF for 9520	115/60	115/60	A497 - 15	
NASHUA RF4050	115/60	115/60	A497 -16	2371080001
RICOH DF56	115/60	115/60	A497 - 17	
NASHUA RF4050	220,240/50	220,240/50	A497 -25	2361070001
INFOTEC ARDF V	220,240/50	220,240/50	A497 - 26	
RICOH DF56	220,240/50	220,240/50	A497 - 27	

Model	ARDF for F40 (Ricoh only)	Volt/Hz	Date of Modification	Serial Number
Modified Article	Exterior			
Reason for Modification	Changing the color for the original table and side guides			

The color for the original table and side guides has been changed to match the extrior cover.

Old Part No.	New Part No.	Description	Q'ty	Interchangeability	Index No.	Page
A4971366	A4971342	Front Side Guide	1 → 1	X/X	14	3
A4971376	A4971343	Rear Side Guide	1 → 1	X/X	11	3
A4971321	A4971371	Original Table - LT	1 → 1	X/X	16	3
A4971322	A4971372	Original Table - A4	1 → 1	X/X	16	3

T. Ito, Manager
Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	115/60	A497 - 11			
SAVIN ARDE for 9520	115/60	115/60	A497 - 15			
NASHUA RF4050	115/60	115/60	A497 - 16			
RICOH DF56	115/60	115/60	A497 - 17	2732010001		
NASHUA RF4050	220,240/50	220,240/50	A497 - 25			
INFOTEC ARDE V	220,240/50	220,240/50	A497 - 26			
RICOH DF56	220,240/50	220,240/50	A497 - 27	2732010331	47	



Model		ARDF for F40						Volt/Hz	Date of Modification	Serial Number	
Modified Article		Friction Belt									
Reason for Modification		To ensure copy quality									
Draw No.	Old Parts No.		New Parts No.	Description	A.B.C.	Q'ty Used Old → New	Inter-change-ability	Part needed for replacement by new part		Parts Catalog	
					Rank			Part No.	Description	Index No.	Page
	A4971180		A4971163	Friction Belt Holder (NASHUA)		1 → 1	X/X			3	3
	A4971182		A4971161	Friction Belt Holder (Ricoh)		1 → 1	X/X			3	3
	A4971183		A4971162	Friction Belt Holder (SAVIN)		1 → 1	X/X		as a set X/O	3	3
	A4971185		A4971164	Friction Belt Holder (INFOTEC)		1 → 1	X/X			3	3
	A4971186		A4971165	Friction Belt Holder (P.B)		1 → 1	X/X			3	3
	A4971170		A4971155	Friction Belt		1 → 1	X/X			6	3

Rank: A : Replace with new parts immediately. B : Replace with new parts at time of repair. C : Replace with new parts at time of overhaul.

Interchangeability:

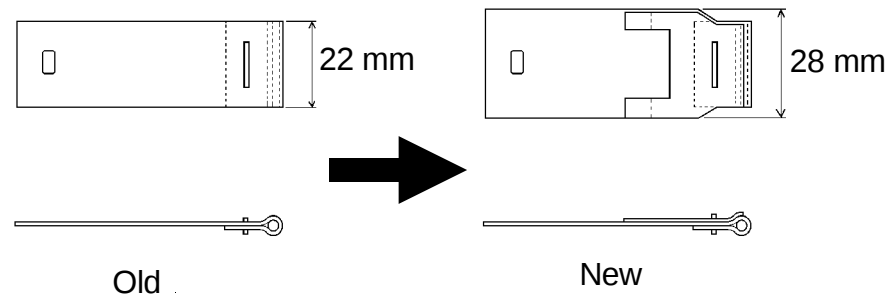
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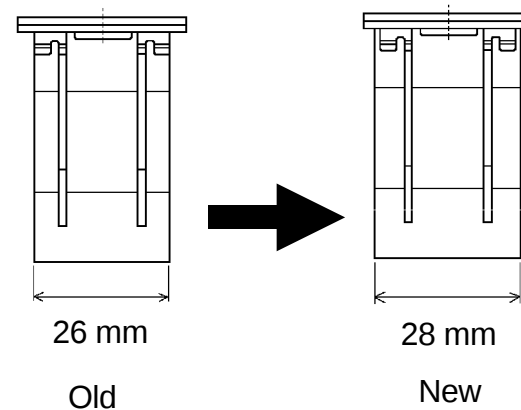
DETAILS OF MODIFICATION

To ensure paper positioning of the original at the correct timing, the following parts have been modified

1. Friction Belt : The shape of the belt has been changed and a mylar has been added to improve feeding of the original.



2. Friction Belt Holder : Following friction belt modification, the shape of the belt holder has been changed.



MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	115/60	A497 - 11			
SAVIN ARDF for 9520	115/60	115/60	A497 - 15	379203XXXX		
NASHUA RF4050	115/60	115/60	A497 - 16	237203XXXX		
RICOH DF56	115/60	115/60	A497 - 17	2732020381		
NASHUA RF4050	220,240/50	220,240/50	A497 - 25	2362020035	45	
INFOTEC ARDF V	220,240/50	220,240/50	A497 - 26	3A1032XXXX	46	
RICOH DF56	220,240/50	220,240/50	A497 - 27	2732020610	47	



Model		ARDF for F40						Volt/Hz	Date of Modification	Serial Number	
Modified Article		Main Board									
Reason for Modification		To prevent the transfer belt from continuing to rotate, the main board has been modified.									
Draw No.	Old Parts No.		New Parts No.	Description	A.B.C.	Q'ty Used Old → New	Inter-change-ability	Part needed for replacement by new part		Parts Catalog	
					Rank			Part No.	Description	Index No.	Page
	A4975150		A4975155	Main Board		1 → 1	X/O			26	13

Rank: A : Replace with new parts immediately. B : Replace with new parts at time of repair. C : Replace with new parts at time of overhaul.

Interchangeability:

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DETAILS OF MODIFICATION

1. Symptom

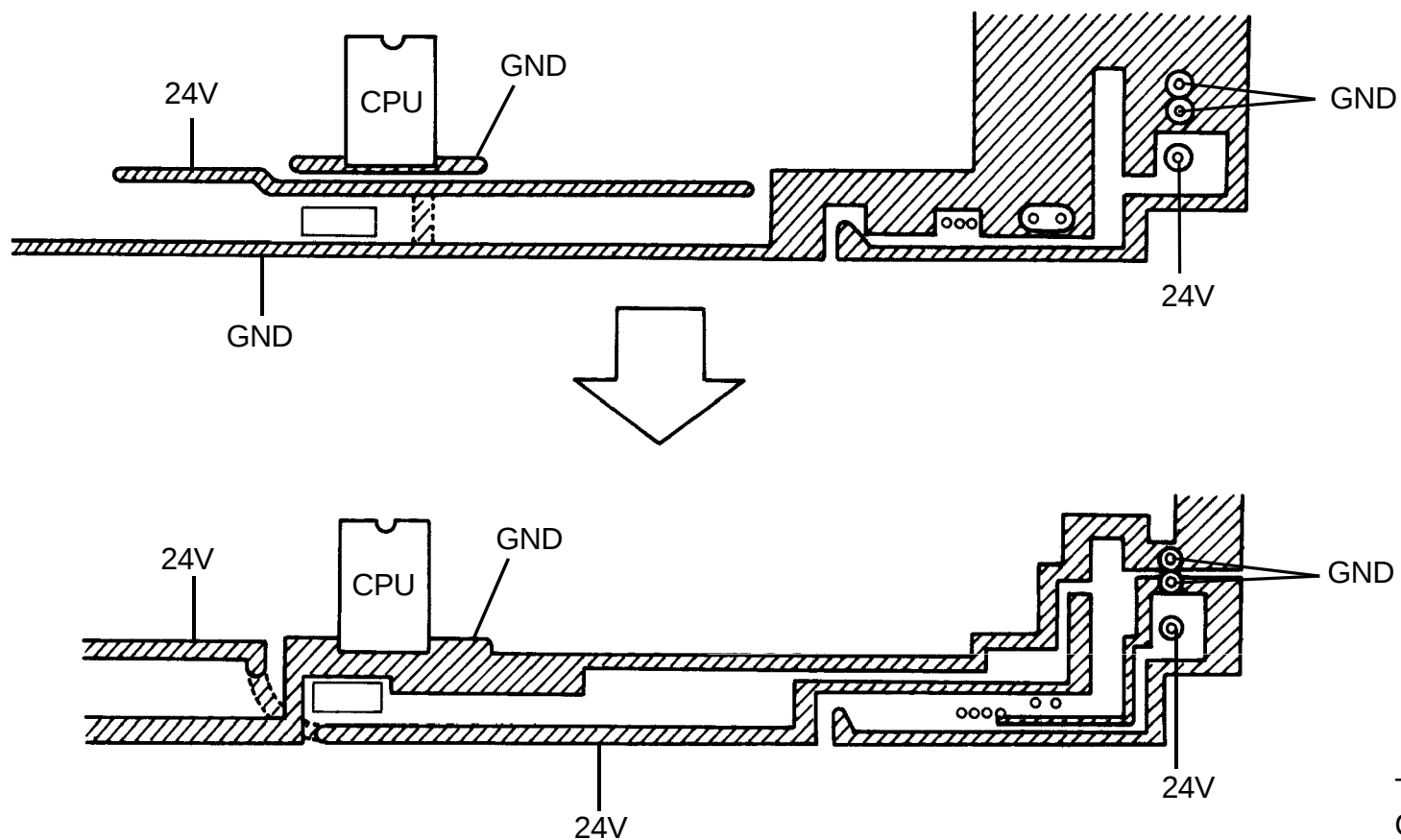
The transfer belt of the ARDF does not stop.

2. Cause

Electrical noise (about $\pm 3V$) is generated between the ground line and the +24V line on the PCB during the paper feed motor activation.

3. Countermeasure

To minimize the noise emission, the PCB pattern has been changed.



T. Ito, Manager
Copier Technical Support

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	115/60	A497 - 11			
SAVIN ARDF for 9520	115/60	115/60	A497 - 15	3792020597		
NASHUA RF4050	115/60	115/60	A497 - 16	2372020001		
RICOH DF56	115/60	115/60	A497 - 17	2732020001		
NASHUA RF4050	220,240/50	220,240/50	A497 - 25	2362020001	45	
INFOTEC ARDF V	220,240/50	220,240/50	A497 - 26	3A10320001	46	
RICOH DF56	220,240/50	220,240/50	A497 - 27	2732020575	47	



Model		ARDF for F40						Volt/Hz	Date of Modification	Serial Number	
Modified Article		Original Table									
Reason for Modification		To prevent the original table from being broken									
Draw No.	Old Parts No.		New Parts No.	Description	A.B.C.	Q'ty Used Old → New	Inter-change-ability	Part needed for replacement by new part		Parts Catalog	
					Rank			Part No.	Description	Index No.	Page
	A4971323		A4971264	Original Table - LT (P.B.)		1 → 1	X/O			16	3
	A4971324		A4971265	Original Table - LT (SAVIN)		1 → 1	X/O			16	3
	A4971328		A4971266	Original Table - LT (NRG)		1 → 1	X/O			16	3
	A4971371		A4971262	Original Table - LT (Ricoh)		1 → 1	X/O			16	3
	A4971329		A4971267	Original Table - A4 (NRG)		1 → 1	X/O			16	3
	A4971327		A4971268	Original Table - A4 (Infotec)		1 → 1	X/O			16	3
	A4971372		A4971263	Original Table - A4 (Ricoh)		1 → 1	X/O			16	3

Rank: A : Replace with new parts immediately. B : Replace with new parts at time of repair. C : Replace with new parts at time of overhaul.

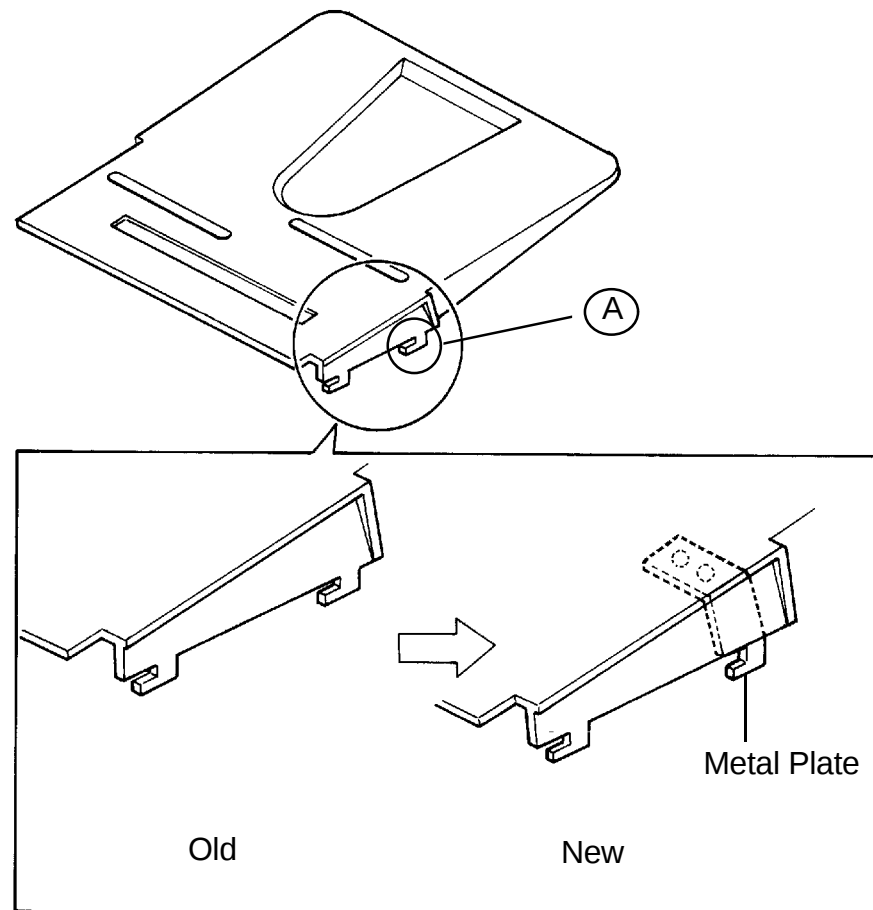
Interchangeability:

(1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.

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DETAILS OF MODIFICATION

The operators often open and close the DF by holding the original table. After about 1000 ~ 3000 times, (A) of the original table will break. To prevent this problem, the material of (A) has been changed to metal.



T. Ito, Manager
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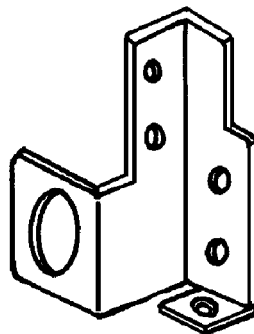
MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	115/60	A497 - 11			
SAVIN ARDF for 9520	115/60	115/60	A497 - 15	3792040817		
NASHUA RF4050	115/60	115/60	A497 - 16	2372040001		
RICOH DF56	115/60	115/60	A497 - 17	273030861		
NASHUA RF4050	220,240/50	220,240/50	A497 - 25	2362030041	45	
INFOTEC ARDF V	220,240/50	220,240/50	A497 - 26	3A1042XXXX	46	
RICOH DF56	220,240/50	220,240/50	A497 - 27	2732041331	47	



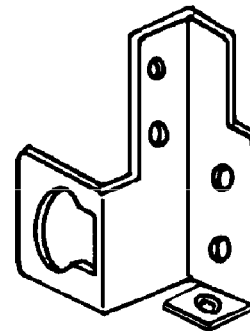
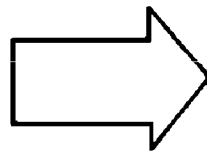
Model	ARDF for F40	Volt/Hz	Date of Modification	Serial Number
Modified Article	I/F Harness Bracket			
Reason for Modification	Parts standardization			

To standardization parts with other models, the I/F harness bracket has been changed.

Old P/N	New P/N	Description	Q'ty Used	Interchangeability	Index No.	Page
A4971500	A3181611	I/F Harness Bracket	1 → 1	O/O	25	13



Old



New

T. Ito, Manager
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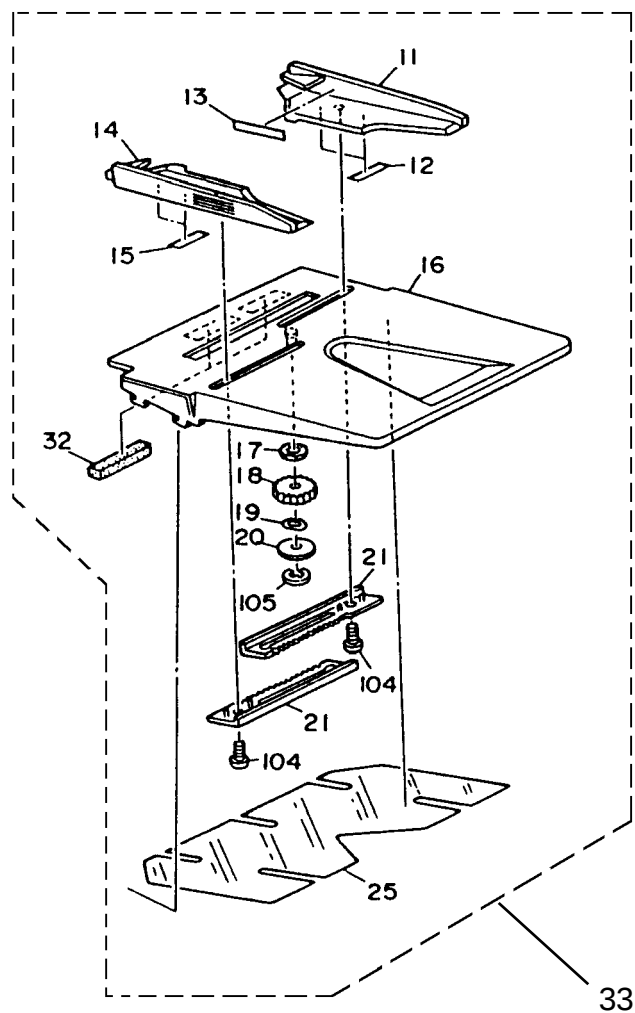
MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	115/60	A497 - 11			
SAVIN ARDF for 9520	115/60	115/60	A497 - 15	379205092		
NASHUA RF4050	115/60	115/60	A497 - 16	237206XXXX		
RICOH DF56	115/60	115/60	A497 - 17	2732050001		
NASHUA RF4050	220,240/50	220,240/50	A497 - 25	2362050061	45	
INFOTEC ARDF V	220,240/50	220,240/50	A497 - 26	3A1062XXXX	46	
RICOH DF56	220,240/50	220,240/50	A497 - 27	2732051021	47	



Model	ARDF for F40	Volt/Hz	Date of Modification	Serial Number
Modified Article	Original Table			
Reason for Modification	To facilitate servicing			

To facilitate servicing, the original table assembly has been registered.

New Part No.	Description	Q'ty	Index No.	Page
A4970464	Original Table Ass'y (P.B.)	1	33	3
A4970465	Original Table Ass'y (SAVIN)	1	33	3
A4970466	Original Table Ass'y - LT (NRG)	1	33	3
A4970467	Original Table Ass'y - A4 (NRG)	1	33	3
A4970468	Original Table Ass'y (Infotec)	1	33	3
A4970494	Original Table Ass'y - LT (Ricoh)	1	33	3
A4970496	Original Table Ass'y - A4 (Ricoh)	1	33	3



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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	115/60	A497 - 11	Service Parts Only		
SAVIN ARDF for 9520	115/60	115/60	A497 - 15	Service Parts Only		
NASHUA RF4050	115/60	115/60	A497 - 16	Service Parts Only		
RICOH DF56	115/60	115/60	A497 - 17	Service Parts Only		
NASHUA RF4050	220,240/50	220,240/50	A497 - 25	Service Parts Only	45	Service Parts Only
INFOTEC ARDF V	220,240/50	220,240/50	A497 - 26	Service Parts Only	46	Service Parts Only
RICOH DF56	220,240/50	220,240/50	A497 - 27	Service Parts Only	47	Service Parts Only

Model	ARDF for F40, A7, N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Main Board			
Reason for Modification	To correspond the combine 2 originals mode for N440.			

To correspond the combine 2 originals mode for N440, the software has been changed.

Old P/N	New P/N	Description	Q'ty Used	Interchangeability	Parts Catalog	
					Index No.	Page
A4975155	A4975157	Main Board	1 → 1	X/O	26 *	13 15
A4975180	A4975190	IC - D27256 (ROM - ARDF)	1 → 1	X/O	28 4	13 15

Note : Regarding the F40 and the A7, the interchangeability of the above parts are O/O. This is because, the combine 2 originals mode is not available for the F40 and the A7.

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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11	Service Parts Only		
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15	Service Parts Only		
NASHUA RF4050	115/60	S. America	A497 - 16	Service Parts Only		
RICOH DF56	115/60	USA, Canada	A497 - 17	Service Parts Only		
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25	Service Parts Only	45	Service Parts Only
INFOTEC ARDF V	220,240/50	Europe	A497 - 26	Service Parts Only	46	Service Parts Only
RICOH DF56	220,240/50	Europe etc.	A497 - 27	Service Parts Only	47	Service Parts Only
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55	From 1st production		
NRG RF-3	115/60	S. America	A497 - 56	4872070001 (From 1st production)		
RICOH DF56	115/60	USA, Canada	A497 - 57	2732060018 (From 1st production)		
NRG RF-3	220, 240/50	Europe etc.	A497 - 65	4882070001 (From 1st production)	85	2362270001
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66	From 1st production	86	3A12720001
RICOH DF56	220, 240/50	Europe etc.	A497 - 67	2732060748 (From 1st production)	87	2732270001

Model	ARDF for F40, A7, N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Original Table			
Reason for Modification	To facilitate servicing			

The old color's original table cannot supply after the modification (MB no. 9). To facilitate servicing in the field, the old color's original table with a metal plate has been registered as a service part. The part numbers are as follows.

Old P/N	New P/N	Description	Q'ty	Interchangeability	Index No.	Page
A4971321	A4979508	Original Table - LT (Ricoh)	1 → 1	O/O	16	3
A4971322	A4979509	Original Table - A4 (Ricoh)	1 → 1	O/O	16	3
A4971325	A4979504	Original Table - LT (NSA)	1 → 1	O/O	16	3
A4971326	A4979500	Original Table - A4 (NSA)	1 → 1	O/O	16	3

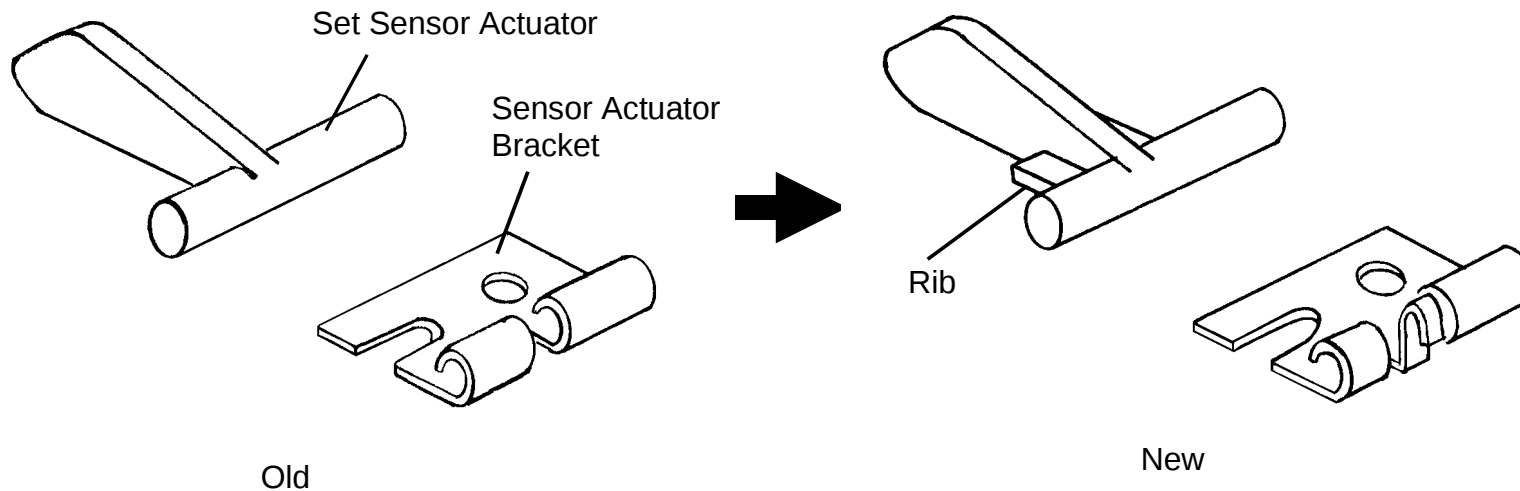
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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15			
NASHUA RF4050	115/60	S. America	A497 - 16	Service Parts Only		
RICOH DF56	115/60	USA, Canada	A497 - 17	Service Parts Only		
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25	Service Parts Only	45	Service Parts Only
INFOTEC ARDF V	220,240/50	Europe	A497 - 26		46	
RICOH DF56	220,240/50	Europe etc.	A497 - 27	Service Parts Only	47	Service Parts Only
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55			
NRG RF-3	115/60	S. America	A497 - 56			
RICOH DF56	115/60	USA, Canada	A497 - 57			
NRG RF-3	220, 240/50	Europe etc.	A497 - 65		85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66		86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67		87	

Model	ARDF for F40, A7, N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Set Sensor Actuator			
Reason for Modification	To prevent the set sensor actuator from being damaged.			

When clearing a jammed original at the feed-in area, the set sensor actuator may be damaged. To prevent this problem, the set sensor actuator and the bracket have been changed.

Old P/N	New P/N	Description	Q'ty	Interchangeability	Index No.	Page
A4971210	A4971212	Sensor Actuator Bracket	1 → 1	X/X	23	13
A4971211	A4971213	Set Sensor Actuator	1 → 1	X/X	22	13



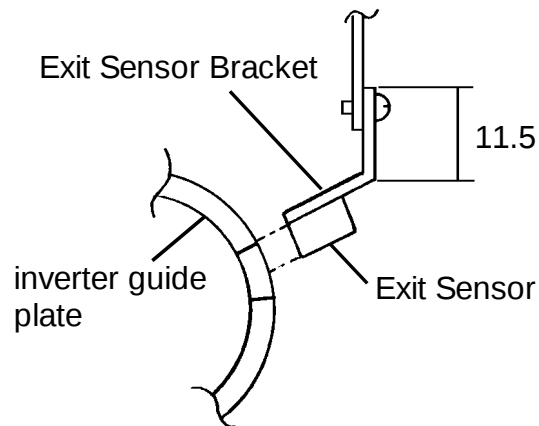
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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15	3792081527		
NASHUA RF4050	115/60	S. America	A497 - 16	237209XXXX		
RICOH DF56	115/60	USA, Canada	A497 - 17	273209XXXX		
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25	236209XXXX	45	Service Parts only
INFOTEC ARDF V	220,240/50	Europe	A497 - 26	3A1092XXXX	46	Service Parts only
RICOH DF56	220,240/50	Europe etc.	A497 - 27	2732080001	47	Service Parts only
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55	From 1st production		
NRG RF-3	115/60	S. America	A497 - 56	487209XXXX		
RICOH DF56	115/60	USA, Canada	A497 - 57	2732080103		
NRG RF-3	220, 240/50	Europe etc.	A497 - 65	4882080001	85	2362300001
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66	From 1st production	86	3A13020001
RICOH DF56	220, 240/50	Europe etc.	A497 - 67	2732080653	87	2732300179

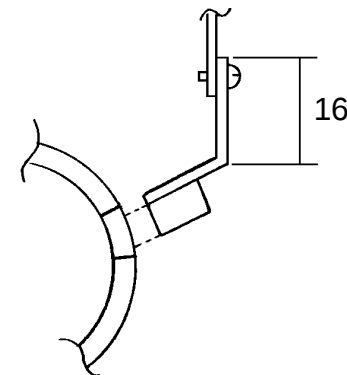
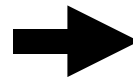
Model	ARDF for F40, A7, N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Exit Sensor Bracket			
Reason for Modification	To prevent the exit sensor from malfunctioning.			

The exit sensor sometimes malfunctions because the positions between the hole on the inverter guide plate and the exit sensor are not matched. To prevent this problem the exit sensor bracket has been changed.

Old P/N	New P/N	Description	Q'ty	Interchangeability	Index No.	Page
A4972071	A4972072	Exit Sensor Bracket	1 → 1	O/X	26	11



Old



New

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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15	3792081527		
NASHUA RF4050	115/60	S. America	A497 - 16	237209XXXX		
RICOH DF56	115/60	USA, Canada	A497 - 17	273209XXXX		
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25	236209XXXX	45	
INFOTEC ARDF V	220,240/50	Europe	A497 - 26	3A1092XXXX	46	
RICOH DF56	220,240/50	Europe etc.	A497 - 27	2732080001	47	
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55	From 1st production		
NRG RF-3	115/60	S. America	A497 - 56	487209XXXX		
RICOH DF56	115/60	USA, Canada	A497 - 57	2732080103		
NRG RF-3	220, 240/50	Europe etc.	A497 - 65	4882080001	85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66	From 1st production	86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67	2732080653	87	



Model	ARDF for F40 / A7 / N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Photocoupler			
Reason for Modification	Due to vendor change			

Due to vendor change, the following part has been changed. The interchangeability is O/O.

Page	Index	Old P/N	New P/N	Description
15	117	14030388	└─ 14030784	Photocoupler - ON3111
15	117			Photocoupler - ON3131

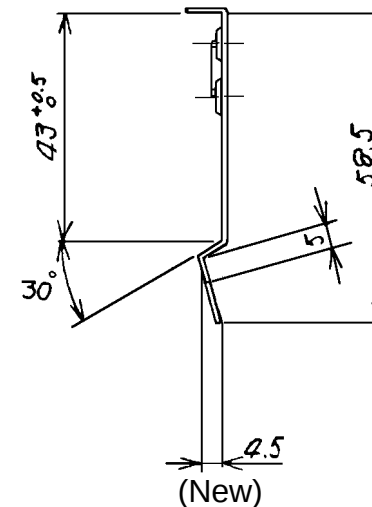
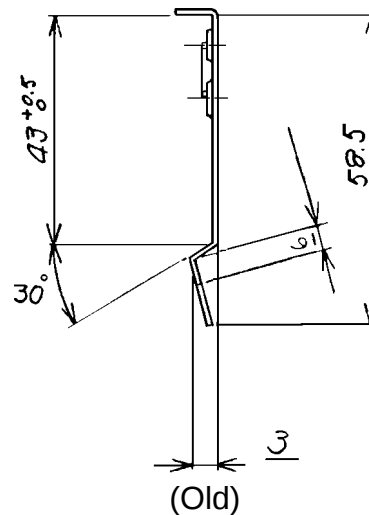
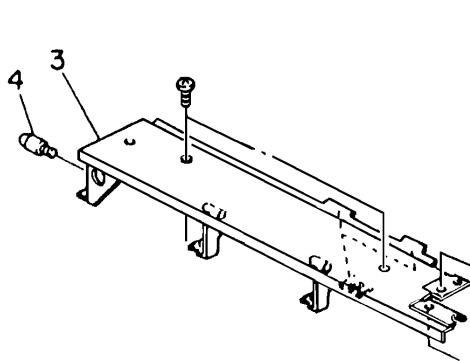
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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15			
NASHUA RF4050	115/60	S. America	A497 - 16			
RICOH DF56	115/60	USA, Canada	A497 - 17			
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25		45	
INFOTEC ARDF V	220,240/50	Europe	A497 - 26		46	
RICOH DF56	220,240/50	Europe etc.	A497 - 27		47	
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55			
NRG RF-3	115/60	S. America	A497 - 56			
RICOH DF56	115/60	USA, Canada	A497 - 57			
NRG RF-3	220, 240/50	Europe etc.	A497 - 65		85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66		86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67		87	

Model	ARDF for F40 / A7 / N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Pull-out Bracket			
Reason for Modification	To prevent original misfeed			

The DF registration sensor is activated by paper dust on the sensor pad, affecting its color. This is because, when the original roller starts rotating, the DF upper plate is warped slightly downward. The clearance between the DF registration sensor and the sensor pad is reduced. To prevent this the pull-out bracket has been modified to improve the clearance.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A4651057	A4971052	Pull-out Bracket	1 → 1	X/O	3	5



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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15	Service Parts Only		
NASHUA RF4050	115/60	S. America	A497 - 16	Service Parts Only		
RICOH DF56	115/60	USA, Canada	A497 - 17	Service Parts Only		
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25	Service Parts Only	45	
INFOTEC ARDF V	220,240/50	Europe	A497 - 26	Service Parts Only	46	
RICOH DF56	220,240/50	Europe etc.	A497 - 27	Service Parts Only	47	
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55	3793020001		
NRG RF-3	115/60	S. America	A497 - 56	2373020001		
RICOH DF56	115/60	USA, Canada	A497 - 57	2733020290		
NRG RF-3	220, 240/50	Europe etc.	A497 - 65	2363020001	85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66	From 1st production	86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67	2733021291	87	



Model	ARDF for F40 / A7 / N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Original Table, Belt Pressure Roller, Inverter Roller			
Reason for Modification	Parts standardization			

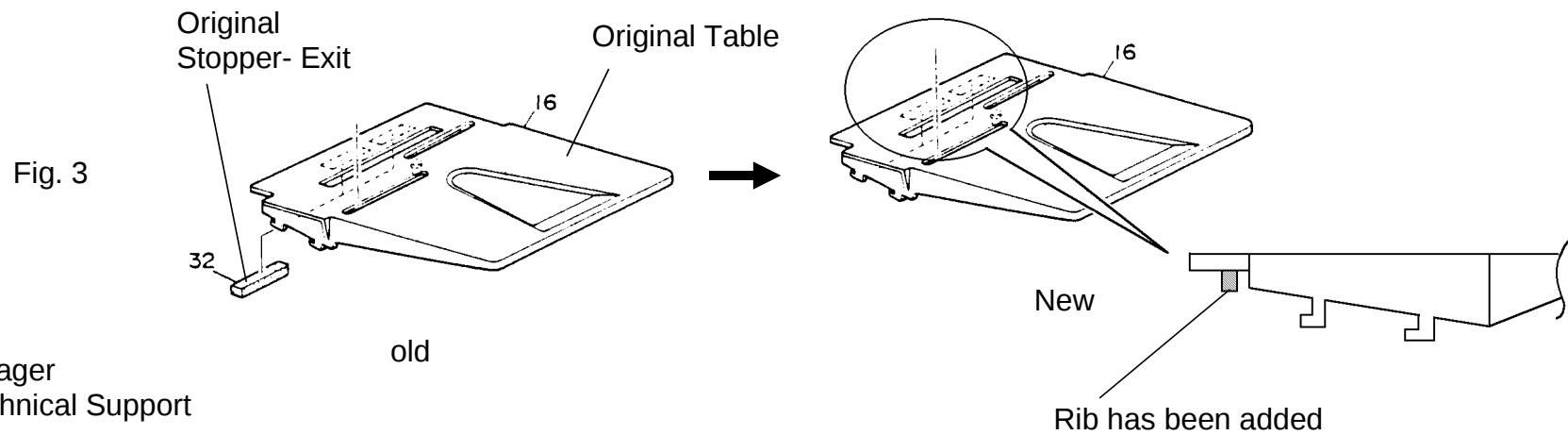
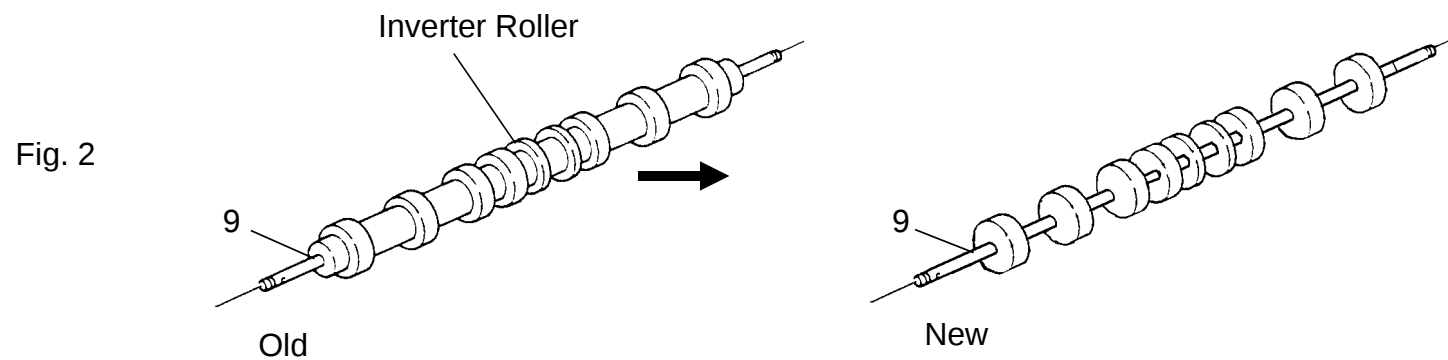
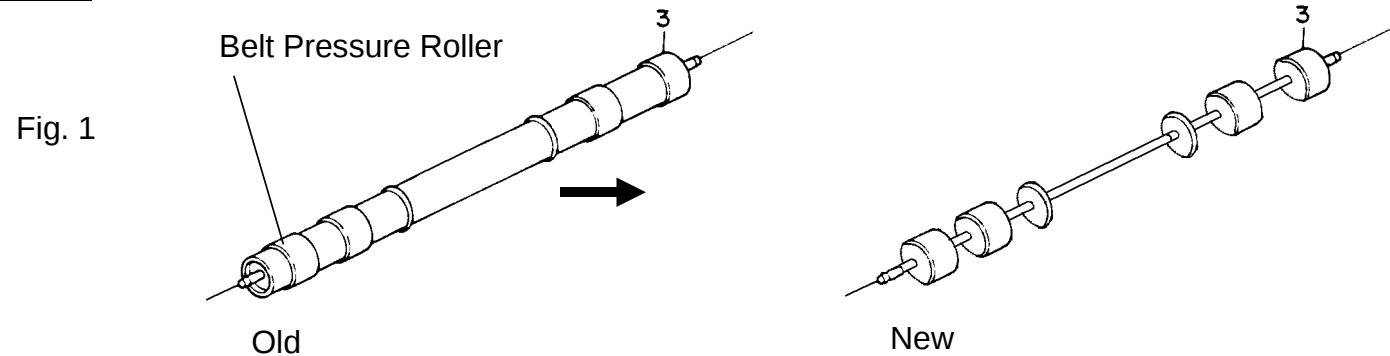
1. To standardize the parts with other models, the following parts have been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog		Fig. No.
					Index No.	Page	
A4971101	A3381103	Belt Pressure Roller	1 → 1	O/O	3	9	1
A4221210	A4972090	Inverter Roller	1 → 1	O/O	9	11	2

2. To facilitate manufacturing, the following parts have been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog		Fig. No.
					Index No.	Page	
A4971264	A4972114	Original Table (P. B.)	1 → 1	X/O	16	3	3
A4971265	A4972115	Original Table (SAVIN)	1 → 1	X/O	16	3	
A4971266	A4972116	Original Table - LT (NRG)	1 → 1	X/O	16	3	
A4971267	A4972117	Original Table - A4 (NRG)	1 → 1	X/O — as a set O/O	16	3	
A4971268	A4972118	Original Table (HCS)	1 → 1	X/O	16	3	
A4971262	A4972112	Original Table - LT (Ricoh)	1 → 1	X/O	16	3	
A4971263	A4972113	Original Table - A4 (Ricoh)	1 → 1	X/O	16	3	
A4971501		Original Stopper - Exit	2 → 0		32	3	

DETAILS OF MODIFICATION



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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11	Service Parts Only		
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15	Service Parts Only		
NASHUA RF4050	115/60	S. America	A497 - 16	Service Parts Only		
RICOH DF56	115/60	USA, Canada	A497 - 17	Service Parts Only		
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25	Service Parts Only	45	
INFOTEC ARDF V	220,240/50	Europe	A497 - 26	Service Parts Only	46	
RICOH DF56	220,240/50	Europe etc.	A497 - 27	Service Parts Only	47	
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55	379305XXXX		
NRG RF-3	115/60	S. America	A497 - 56	237305XXXX		
RICOH DF56	115/60	USA, Canada	A497 - 57	273305XXXX		
NRG RF-3	220, 240/50	Europe etc.	A497 - 65	236305XXXX	85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66	From 1st production	86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67	2733041148	87	



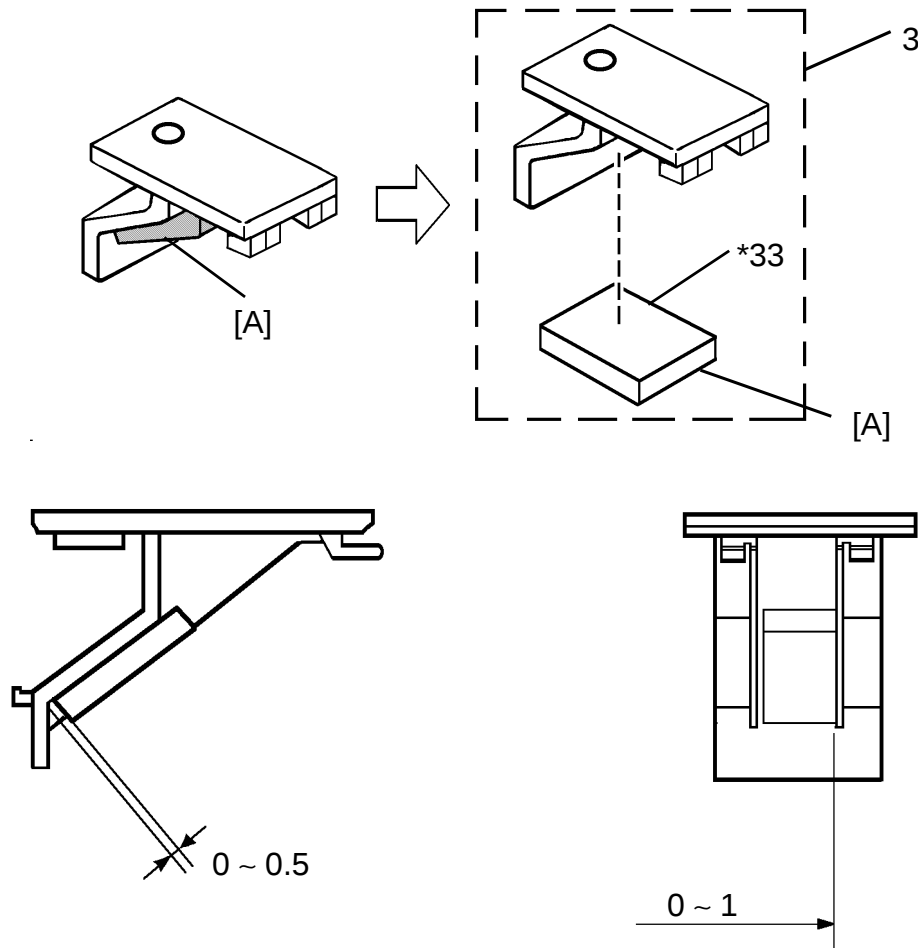
Model	ARDF for F40/A7/N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Friction Belt Holder			
Reason for Modification	To ensure original separation			

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A4971163	A4971167	Friction Belt Holder (NASHUA)	1 → 1	X/O	3	3
A4971164	A4971168	Friction Belt Holder (INFOTEC)	1 → 1	X/O	3	3
A4971162	A4971166	Friction Belt Holder (SAVIN)	1 → 1	X/O	3	3
A4971161	A4971159	Friction Belt Holder (RICOH)	1 → 1	X/O	3	3
	A4971177	Friction Belt Cushion	0 → 1		* 33	3

* New Index No.

DETAILS OF MODIFICATION

To ensure original separation, the material of the part [A] has been changed from the resin to the rubber.



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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15	Service Parts only		
NASHUA RF4050	115/60	S. America	A497 - 16	Service Parts only		
RICOH DF56	115/60	USA, Canada	A497 - 17	Service Parts only		
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25	Service Parts only	45	Service Parts only
INFOTEC ARDF V	220,240/50	Europe	A497 - 26	Service Parts only	46	Service Parts only
RICOH DF56	220,240/50	Europe etc.	A497 - 27	Service Parts only	47	Service Parts only
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55			
NRG RF-3	115/60	S. America	A497 - 56	2373120001		
RICOH DF56	115/60	USA, Canada	A497 - 57	2733120001		
NRG RF-3	220, 240/50	Europe etc.	A497 - 65	2363120001	85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66	3A1014XXXX	86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67	273312XXXX	87	



Model	ARDF for F40/A7/N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Belt Tension Bracket			
Reason for Modification	Due to parts standardization			

Due to parts standardization, the belt tension bracket has been changed.

Old P/N	New P/N	Description	Q'ty	Inter-change-ability	Parts Catalog	
					Index No.	Page
A4971102	A4371120	Belt Tension Bracket	1 → 1	O/O	15	9

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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15			
NASHUA RF4050	115/60	S. America	A497 - 16			
RICOH DF56	115/60	USA, Canada	A497 - 17			
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25		45	
INFOTEC ARDF V	220,240/50	Europe	A497 - 26		46	
RICOH DF56	220,240/50	Europe etc.	A497 - 27		47	
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55			
NRG RF-3	115/60	S. America	A497 - 56			
RICOH DF56	115/60	USA, Canada	A497 - 57			
NRG RF-3	220, 240/50	Europe etc.	A497 - 65		85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66		86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67		87	

Model	ARDF for F40/A7/N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Main Board			
Reason for Modification	To enable the operation of the ARDF with a new model (N440).			

To enable the operation of the ARDF with a new model (N440), the main board has been changed.

Old P/N	New P/N	Description	Q'ty	Inter-change-ability	Parts Catalog	
					Index No.	Page
A4975157	A4975158	Main Board	1 → 1	X/O	26 *	13 15
A4975190	A4975192	IC - D27256 (ROM - ARDF)	1 → 0	X/	28	13
		IC - AM27C256 - 150DC	0 → 1	/O	4	15

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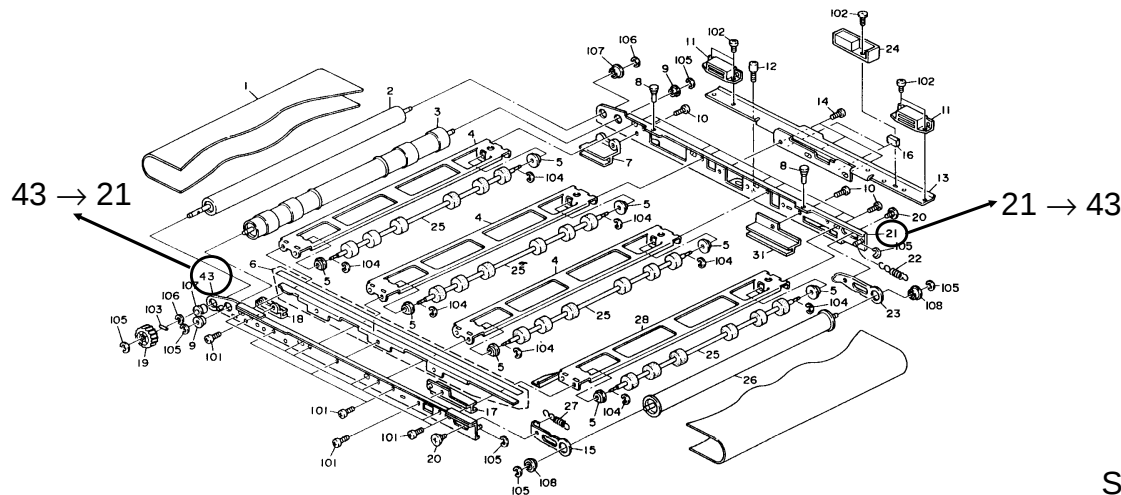
MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15	Service Parts only		
NASHUA RF4050	115/60	S. America	A497 - 16	2373010001		
RICOH DF56	115/60	USA, Canada	A497 - 17	2733010001		
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25	2363010001	45	
INFOTEC ARDF V	220,240/50	Europe	A497 - 26	3A1013XXXX	46	
RICOH DF56	220,240/50	Europe etc.	A497 - 27	273301XXXX	47	
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55	3793010196		
NRG RF-3	115/60	S. America	A497 - 56	237010014		
RICOH DF56	115/60	USA, Canada	A497 - 57	2733010031		
NRG RF-3	220, 240/50	Europe etc.	A497 - 65	2362120001	85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66	3D4013XXXX	86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67	2733011891	87	



Model	ARDF for F40 / A7 / N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts catalog correction			

Please correct your parts catalog as follows:

	P/N	Description	Q'ty Used	Parts Catalog	
				Index No.	Page
Incorrect	A4971105	Front Frame	1	<u>43</u>	9 (F40)
	A4971110	Rear Frame	1	<u>21</u>	11 (A7 / N440)
Correct	A4971105	Front Frame	1	<u>21</u>	9 (F40)
	A4971110	Rear Frame	1	<u>43</u>	11 (A7 / N440)



S. Hamano, Assistant General Manager
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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15			
NASHUA RF4050	115/60	S. America	A497 - 16			
RICOH DF56	115/60	USA, Canada	A497 - 17			
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25		45	
INFOTEC ARDF V	220,240/50	Europe	A497 - 26		46	
RICOH DF56	220,240/50	Europe etc.	A497 - 27		47	
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55			
NRG RF-3	115/60	S. America	A497 - 56			
RICOH DF56	115/60	USA, Canada	A497 - 57			
NRG RF-3	220, 240/50	Europe etc.	A497 - 65		85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66		86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67		87	

Model	ARDF for F40 / A7 / N440	Volt/Hz	Date of Modification	Serial Number
Modified Article	Microswitch			
Reason for Modification	Due to vendor change			

Due to a vendor change, the microswitch has been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
12041319	12042398	Microswitch	1 → 1	O/O	20	13

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MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15			
NASHUA RF4050	115/60	S. America	A497 - 16			
RICOH DF56	115/60	USA, Canada	A497 - 17			
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25		45	
INFOTEC ARDF V	220,240/50	Europe	A497 - 26		46	
RICOH DF56	220,240/50	Europe etc.	A497 - 27		47	
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55			
NRG RF-3	115/60	S. America	A497 - 56			
RICOH DF56	115/60	USA, Canada	A497 - 57			
NRG RF-3	220, 240/50	Europe etc.	A497 - 65		85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66		86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67		87	

Model	ARDF for F40	Volt/Hz	Date of Modification	Serial Number
Modified Article	Fiber Connector - 2P			
Reason for Modification	To facilitate assembling at the factory			

To facilitate assembling at the factory, the fiber connector has been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A4655210	11027252	Fiber Optic Cable	1 → 1	O/O	2	15
		Fiber Connector - 2P				

M. Iwasa, Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RPL PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
P.B. D908	115/60	USA, Canada	A497 - 11			
SAVIN ARDF for 9520	115/60	USA, Canada	A497 - 15			
NASHUA RF4050	115/60	S. America	A497 - 16			
RICOH DF56	115/60	USA, Canada	A497 - 17			
NASHUA RF4050	220,240/50	Europe etc.	A497 - 25		45	
INFOTEC ARDF V	220,240/50	Europe	A497 - 26		46	
RICOH DF56	220,240/50	Europe etc.	A497 - 27		47	
SAVIN ARDF 9520/9330/9335/9270	115/60	USA, Canada	A497 - 55			
NRG RF-3	115/60	S. America	A497 - 56			
RICOH DF56	115/60	USA, Canada	A497 - 57			
NRG RF-3	220, 240/50	Europe etc.	A497 - 65		85	
INFOTEC ARDF VI	220, 240/50	Europe	A497 - 66		86	
RICOH DF56	220, 240/50	Europe etc.	A497 - 67		87	